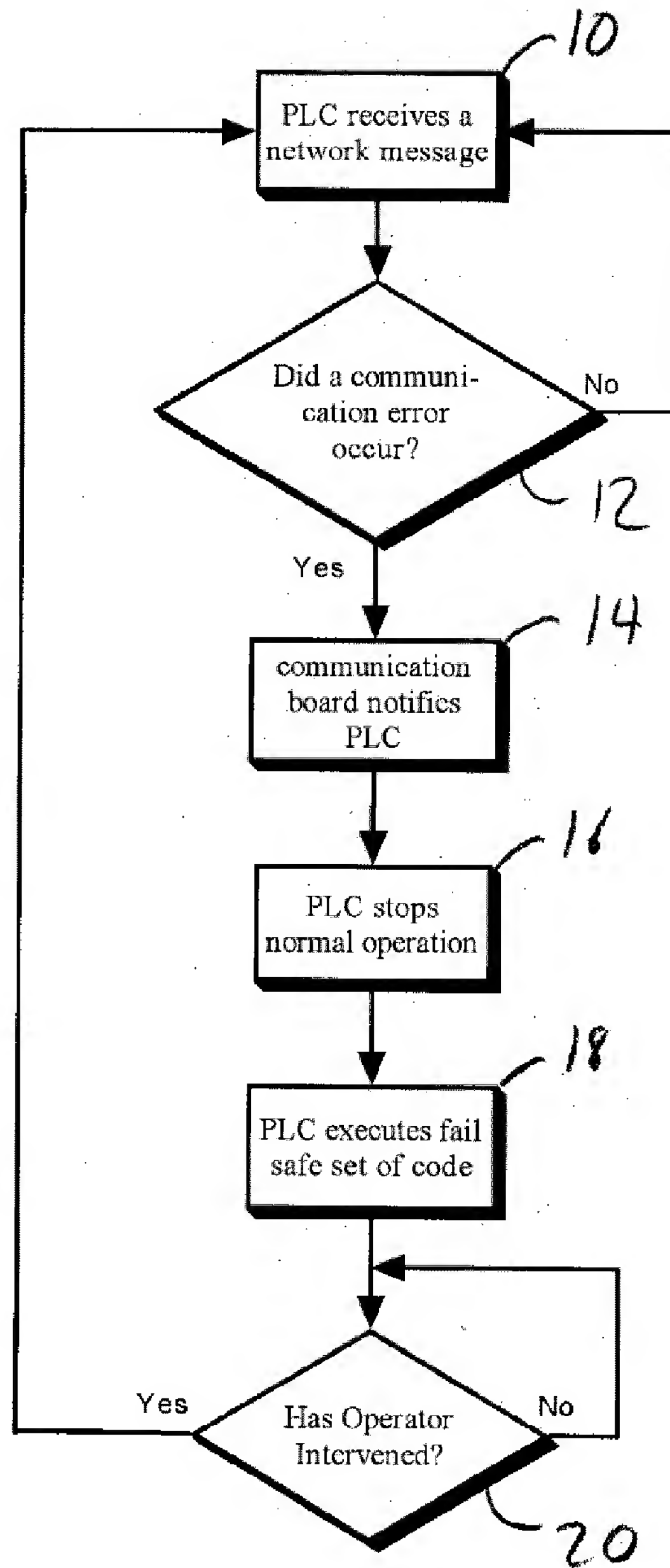
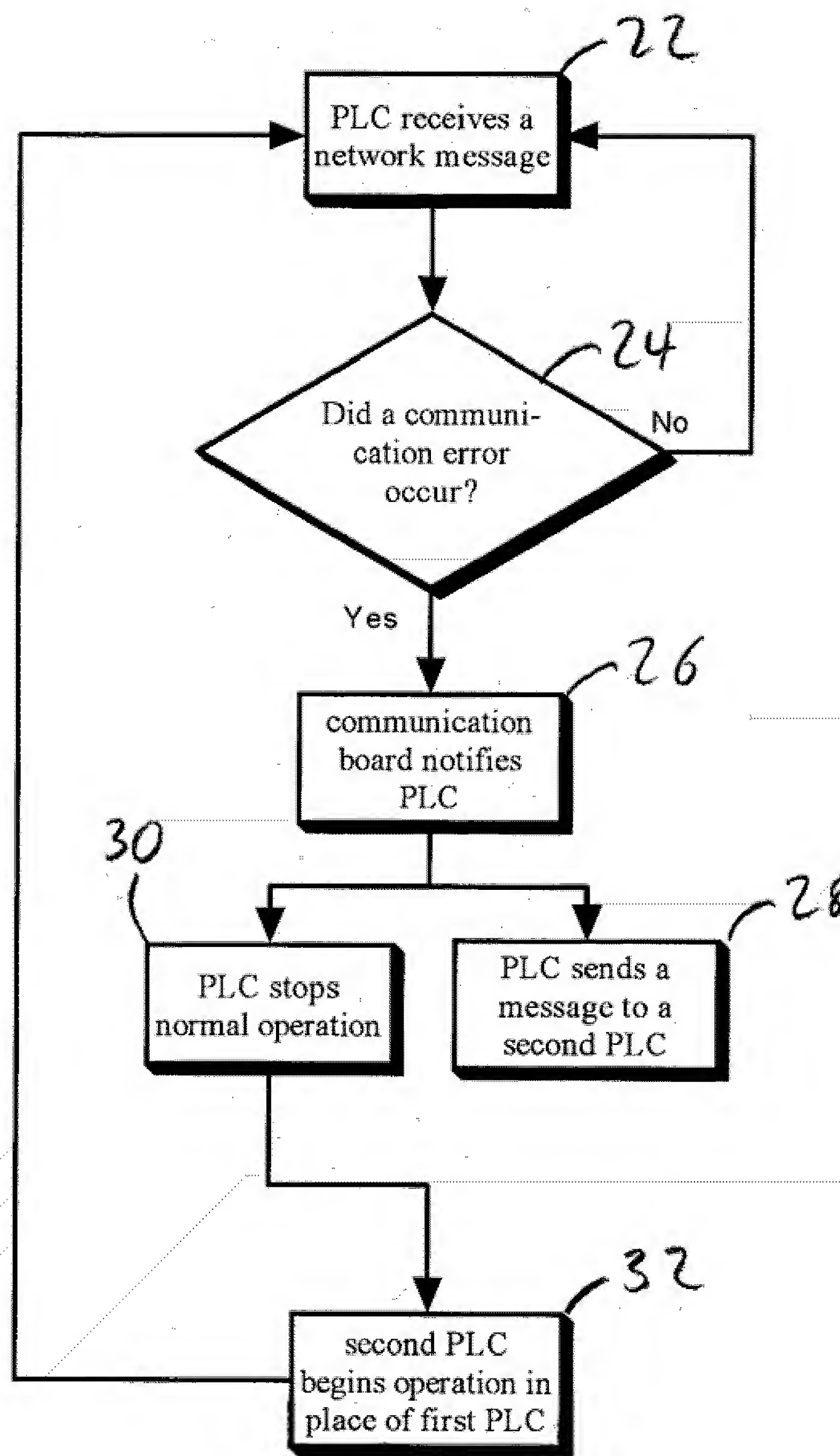


Figure 1



**FIG. 2**



**FIG. 3**

100

Trans. ID 101	Protocol ID 102	Length 103	Unit ID 104	Function Code 107	Ancillary Data 108
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Prior Art - Modbus/TCP

Fig. 4

110

Trans. ID 101	Protocol ID 102	Length 103	Unit ID 104	Time S. Q. 105	Time Stamp 106	Function Code 107	Ancillary Data 108	CRC 109
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Safety Modbus

Fig. 5